### ESSENTIAL EQUATIONS OF TURBOMACHINES

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### Equation for calculating forces acting on machine surfaces from fluid flow

The forces acting from the fluid flow on the machine surfaces can be determined from the momentum change theorem. Its special form is also used to calculate the forces acting on the blades in the blade row from the fluid flow, a classical problem in turbomachinery.

Theorem of momentum change Control volume Pressure forces Weight Force from bodies The forces acting from the fluid flow on the machine surfaces can be determined from the momentum change theorem (Newton's second law). According to the momentum change theorem, the change in fluid momentum over time is equal to the sum of the external forces acting on the fluid in the control volume. In the case of applying this law to a fluid enclosed in a control volume  $V_{\rm C}$  (Figure 1), the external forces considered are: the pressure forces from the surrounding fluid at the boundaries of the control volume  $F_p$ , the weight of the fluid in the control volume  $F_h$ , and the forces exerted by the bodies inside and at the boundaries of the control volume  $F_b$ . The change in momentum of the fluid inside the control volume is also equal to the difference of the product of velocity and mass flow between the inlet and outlet of the control volume [Bathie, 1984], [Kadrnožka 2003].





 $V_C$  [m<sup>3</sup>] control volume;  $S_C$  [m<sup>2</sup>] area of control volume boundary; V [m·s<sup>-1</sup>] velocity of working fluid; M [N·s] momentum of fluid inside the control volume; t [s] time;  $F_b$  [N] resultant of forces acting on working fluid from bodies inside and on control volume boundary;  $F_h$  [N] weight of working fluid inside control volume;  $F_p$  [N] forces from pressure of surrounding fluid on surface of control volume; m' [kg·s<sup>-1</sup>] mass flow; g [m·s<sup>-2</sup>] gravitational acceleration;  $a_r$  [m·s<sup>-2</sup>] centrifugal acceleration;  $a_C$  [m·s<sup>-2</sup>] Coriolis acceleration; p [Pa] pressure; m [kg] mass. The derivation of the equation assuming steady fluid flow through the control volume is shown in <u>Appendix 11</u>.

Force on blade Control volume Relative velocity Pitch of blades Velocity triangle When calculating turbomachine blade forces, define control volume boundaries where parameters for momentum change theorem are known. Therefore, the control volume in Figure 2 is defined to pass through the center of the blade channel, or the boundaries AD and BC are spaced apart by the <u>pitch of blades<sup>1</sup></u>. The boundaries AD and BC are the expected streamlines of the relative velocities W of the <u>velocity triangle<sup>1</sup></u> of this blade row. The blade passages are equal in a single blade row, so that the action of the pressure forces at the AB boundaries. The integration of the product of the absolute velocity V and the mass flow is also cancelled at these boundaries, see Equation 2.



Both velocities and forces are vector quantities, but the arrow above the velocity symbols in the velocity triangle is usually not shown. F [N] resultant of forces acting on blade; W [m·s<sup>-1</sup>] relative velocity; U [m·s<sup>-1</sup>] blade speed; m [kg·s<sup>-1</sup>] amount of working fluid flowing through control volume; s [m] pitch of blade. The derivation of the equation assuming steady fluid flow through the control volume is

shown in Appendix 12.

Typical for the investigation of forces in the turbomachine stage is the use of <u>cylindrical coordinate system</u><sup>1</sup>. The force F in the cylindrical coordinate system has three spatial components, namely a component in the radial direction  $F_r$ , in the tangential direction  $F_{\theta}$  (this force produces torque) and in the axial direction  $F_a$  (it causes stress on the rotor in the axial direction and is collected by the thrust bearing) - these force components are abbreviated as radial, tangential and axial forces.

The force acting on the blade is approximately perpendicular to the mean aerodynamic velocity in the blade row  $W_m$ , which is the mean of the relative velocities at the inlet  $W_1$  and outlet  $W_2$ . Respectively, it can be shown (see <u>Equation 3</u>) that the resulting force on the blade from the incompressible fluid flow F is perpendicular to the mean aerodynamic velocity  $w_m$  in lossless flow.

Cylindrical coordinate system Radial force Tangential force Axial force Thrust bearing

Mean aerodynamic velocity



**3:** Definition of the mean aerodynamic velocity in the blade row and its relation to the force vector acting on the elementary blade (blade length dr)

 $W_{\rm m}$  [m·s<sup>-1</sup>] mean aerodynamic velocity in the blade series;  $\beta_{\rm m}$  [°] angle of mean aerodynamic velocity;  $\varepsilon$  [°] angle of resultant force. This equation is derived for the elementary blade length  $\Delta r$  and the axial blade grid in <u>Appendix 13</u> and its validity is limited to incompressible flow without losses (isoentropic - index <sub>ic</sub>).

# Equations for calculating energy distribution in turbomachine stage

Meridian direction The design of the energy distribution or transformation in the turbomachine stage is based on two directions. In the direction perpendicular to the <u>meridian direction<sup>1</sup></u>, the Euler work distribution, which is the local value of the internal work, is designed. In the meridional direction, the design of the reaction stage, which describes the distribution of energy transformations between the stator and the rotor of the stage, decides the characteristics of the stage.

Euler work

Internal work of stage Losses Euler turbomachinery equation The Euler work is the fluid work transferred to the blades in the surroundings of the streamline under investigation, see Figure 4(b). The difference with the internal work<sup>1</sup> of the stage  $w_i$  is that the internal work of the stage is the average work of all the working fluid flowing through the stage (including gaps) and can be determined from the complete energy balance of the stage, see Figure 4(a). So some of the fluid will do more Euler work than others, but their average is  $w_i$ . For real stages, the largest Euler work is in the core of the flow (at the mean diameter of the blades), where the losses are smallest. Conversely, at the edges of the blades, or near their hubs and tips, the Euler work is smallest due to high frictional losses and internal leakage. The Euler work can be determined from the velocity triangles on the streamline under investigation, see Equation 4(c) - Euler turbomachinery equation.



 $w_i$  [J·kg<sup>-1</sup>] internal work of stage;  $w_E$  [J·kg<sup>-1</sup>] Euler work in surroundings of investigated streamline; q [J·kg<sup>-1</sup>] shared heat with surroundings;  $\omega$  [°] angular speed. BST-stage boundary; S-stator blade row; R-rotor blade row,  $\psi$ -streamline. The derivation of the Euler turbomachinery equation for the assumption of stationary flow and no weight effect is shown in <u>Appendix 14</u> or [Ingram, 2009].

Similarly, the stage efficiency can be determined in two ways, either to the Euler work (Euler efficiency) or to the internal work (internal stage efficiency), as done in <u>Problem 4</u>.

Euler efficiency Internal efficiency

> Reaction is the ratio between the change in the static enthalpy in the rotor blade row and the change in the stagnation enthalpy of the stage (Formula 5), or the change in the static enthalpy of the stage - depending on convention [Kadrnožka, 2004], [Japikse, 1997], [Bathie 1984], [Ingram, 2009]. Thus, it describes the distribution of the energy transformation between the stator and rotor blade rows of the stage.



Reaction Stator Rotor Hydraulic machine (a) definition of reaction; (b) simplified reaction formula for hydraulic machines, where approximate equality of enthalpy and pressure energy changes can be assumed  $(\Delta h \approx \Delta p \cdot \rho^{-1})$ .  $\Delta h_s$  [J·kg<sup>-1</sup>] difference between stagnation enthalpy at inlet to stage and outlet from stage;  $\Delta h_R$  [J·kg<sup>-1</sup>] difference between static enthalpy at inlet to rotor blade row and outlet from rotor blade row;  $\Delta p_s$  [Pa] difference between stagnation pressure at inlet to stage and outlet from stage;  $\Delta p_R$  [Pa] difference between stagnation pressure at the inlet to rotor blade row and outlet from rotor blade row and outlet from rotor blade row;  $\rho$  [kg·m<sup>-3</sup>] density.

Reaction is determined to a specific streamline (radius) *h-s* diagram of stage similar to Euler work. To calculate the reaction, it is important to know the construction of the *h-s* diagram, from which the differences in specific enthalpies  $\Delta h_s$  and  $\Delta h_R$  can be determined (see <u>Problem 5</u>, <u>Problem 6</u>). *h-s* diagrams and a description of their construction are given in Figure 6. In the case of hydraulic machines, the required pressure differences  $\Delta p_s$  and  $\Delta p_R$  can also be determined from Bernoulli's equation for relative flow, see <u>Problem 7</u> and <u>Problem 6</u>.



6: h-s diagrams of turbomachine stages

left-turbine stages; right-working machine stages. These *h-s* diagrams are constructed under the assumption of adiabatic flow without gravity effect.  $1s_w$ ,  $2s_w$  denote the overall condition with respect to the relative motion at the rotor inlet and outlet. A detailed description of the construction of the *h-s* diagrams is shown in <u>Appendix 15</u>.

Mean radius Absolute velocity Relative velocity Losses Most stages are designed with a variable reaction over the height of the blades, while a common requirement in stage design is a reaction at a mean radius of about 0.5 (even a little higher for radial stages due to the difference in blade speeds on the rotor), since at maximum Euler work the absolute velocities in the stator passages are about the same as the relative velocities in the rotor passages, and hence the distribution of losses between stator and rotor is uniform, see <u>Figure 7</u>.



7: Example of turbine axial stage blade passages with reaction of 0,5 With the same enthalpy differences between the stator and rotor, the velocity triangles are symmetrical and the shape of the blade passages  $(A_1 \neq A_2)$  is also symmetrical. 1s<sub>w</sub> relative stagnation state of working fluid at rotor inlet.

<u>Laval turbines<sup>1</sup></u> and Pelton turbines show minimal the reaction. Among working machines, low reactions are used in certain fans. At low reaction, compressive force on the rotor is small, calling these stages equal pressure or impulse stages. Conversely, stages with significant reaction yield greater compressive force, termed overpressure or reaction stages.

In axial stages, as reaction increases, blade camber decreases (required momentum change drops), reducing sensitivity to flow separation from the profile decreases.

# Equations for calculating velocity distribution at ideal flow in turbomachine

Ideal flow equations are derived for ideal fluid flow without internal losses. Although they are ideal flow equations, they are crucial for basic design of turbomachinery flow components, prediction of properties, analysis of the effect of flow component shape on internal losses of the machine, and understanding the causes of failures or problem operation of turbomachines.

The basic equations describing ideal flow velocities are the potential flow equations. The flow is considered to be potential (meaning that the velocity can only be calculated using the coordinates of a point according to a potential function V=f(x, y, z) in the case of a orthogonal coordinate system, or according to a function  $V=f(r, \theta, a)$  in the case of a cylindrical coordinate system), where such a flow is referred to as an axisymmetric potential flow. Other quantities of ideal flow can be calculated from the energy equations and the Euler equation of hydrodynamics.

Laval turbine Pelton turbine Impulse stage Reaction stage

Axial stage Flow separation Equation of axisymmetric potential flow

For potential flow, the curl velocity vector must be zero throughout the volume (Equation 8a). For axisymmetric flow, gradients of velocity components in the tangential direction (Equation 8b) must be zero in a cylindrical coordinate system, because the tangential coordinates are closed and the velocity at the origin of the tangential axis must be identical to that at the end of the coordinates. These conditions yield special velocity Equations (8c-h), applicable to other fluid quantities.

2.9

$$\begin{array}{c} \text{(a) rot} \quad \vec{V} = \mathbf{0} \\ \text{(b)} \quad \frac{1}{r} \frac{\partial V_{r,\theta,a}}{\partial \theta} = \mathbf{0} \end{array} \end{array} \xrightarrow{\Rightarrow} \quad \begin{array}{c} \overset{(c)}{\partial V_{a}} = \mathbf{0}, \quad \frac{\partial V_{\theta}}{\partial \theta} = \mathbf{0}, \quad \frac{\partial V_{a}}{\partial \theta} = \mathbf{0}, \quad \frac{\partial V_{\theta}}{\partial a} = \mathbf{0}, \quad \frac{\partial V_{\theta}}{\partial a} = \mathbf{0}, \quad \frac{\partial V_{r}}{\partial a} = \frac{\partial V_{a}}{\partial r}, \\ \frac{1}{r} \frac{\partial (r \cdot V_{\theta})}{\partial r} = \mathbf{0} \Rightarrow r \cdot V_{\theta} = \mathbf{C} \\ \text{(h)} \end{array}$$

8: Axisymmetric potential flow conditions

 $\theta$  [°] azimuth in the cylindrical coordinate system; C [m<sup>2</sup>·s<sup>-1</sup>] constant (e.g., the proposed magnitude of the product of the tangential component of the absolute velocity  $V_{\theta}$  on the mean radius). The modification of the equations is shown in <u>Appendix 16</u>.

The product  $r \cdot V_{\theta}$  is called the circulation of the tangential component of the velocity, which is constitutive, so it has the same properties as the irrotational vortex [Škorpík, 2023, p. 1.40]. If the circulation is constant, then the difference of the circulations in front of and behind the rotor is also constant and then also according to the Euler work equation (Equation 4) the Euler work of the potential flow will be constant along the length of the blades, see Problem 8.

The equations of axisymmetric potential flow can also be applied to spiral paths, for example in spiral passages (<u>Problem</u> <u>9</u>) or in bladeless diffusers and confusers (<u>Problem 10</u>).

The Euler equation of hydrodynamics for potential flow can also be used to calculate other state variables, for example, the article Internal fluid friction and boundary layer development [Škorpík, 2023b]. From this equation one can read, among other things, that the pressure gradient of a potential flow without the effect of gravitational acceleration cannot have a tangential component, because the gradient of velocity or kinetic energy does not have one either, see <u>Problem 8</u>.

Euler work

Circulation of velocity

Spiral path

Euler equation of hydrodynamics Pressure gradinet

### Problem 1:

What force acts on the pipe between flanges due to fluid flow (see figure)? The inner pipe diameter is 23 mm, the flange height difference is 1.2 m, static pressure in the pipe versus outside pressure is 2 m water column, flow velocity is 4 m·s<sup>-1</sup>, and it's frictionless flow. Water is flowing in the pipe. You are considering frictionless flow. The solution to the problem is shown in <u>Appendix 1</u>.



d [m] pipe diameter;  $p_{at}$  [Pa] atmospheric pressure; z [m] altitude coordinate.

<b>1:</b> entry: $d; z; z_{H2O}; V$	<b>4:</b> calculation: $F_{h,x}; A; m; p_1; p_2; F_{p,x}; F_x$
<b>2:</b> derivation: eq. for $F_x$ ; $F_y$ ; $F_z$	<b>5:</b> calculation: $V_{\rm C}$ ; m; $F_{\rm h,z}$ ; $F_{\rm pz}$ ; $F_{\rm z}$
<b>3:</b> read off: $\rho; g; p_{at}$	6: calculation: $F_y$

The procedure for solving Problem 1, symbol descriptions are in Appendix 1.

### Problem 2:

Determine the force and its components from the fluid flow acting on the radial fan blade. 88,8 kg·h<sup>-1</sup> of air flows through the fan, the pressure  $p_1$  upstream of the impeller is atmospheric, the pressure difference between the impeller inlet and outlet is insignificant and the number of blades is 52. The other parameters are:  $r_1=32,5$  mm,  $r_2=37,5$  mm,  $V_1=3,4$  m·s<sup>-1</sup>,  $V_2=9,34$  m·s<sup>-1</sup>,  $\alpha_2=18,4^\circ$ . The width of the impeller is 30 mm. The solution to the problem is shown in <u>Appendix 2</u>.



Force on blade Radial fan

Pipes

1: entry:	$m; p_1; z; r_1; r_2; V$	1; $V_2$ ; $\alpha_2$ ; b <b>2</b> :	calculation:	$V_{2r}; F_{r,p}; F_r$
3: calcul	lation: $V_{2\theta}; F_{\theta}$	4:	calculation:	F

The procedure for solving Problem 2, symbol descriptions are in Appendix 2.

#### Problem 3:

Calculate force on Kaplan turbine rotor blades from water flow and outlet pressure  $p_2$ . Blade tips radius: 1850 mm, hub radius: 985 mm, tangential velocity: 15,3 m·s<sup>-1</sup>, axial velocity: 13 m·s<sup>-1</sup>, turbine RPM: 230,8 min<sup>-1</sup>. 56 m water column above turbine. Velocity triangle shapes at mean radius shown in attached figure. The solution to the problem is shown in <u>Appendix 3</u>.



 $A \text{ [m^2]}$  flow area. The index h indicates hub of the blade, the index m indicates the mean square radius of the blade, the index indicates the tip of the blade.

<b>1:</b> entry: $r_{t}; r_{h}$ $V_{2}; N$	; $V_{1\theta}$ ; $V_{a}$ ; 4: V; z	calculation:	$ \begin{array}{l} r_{\rm m}; \ U; \ -W_{2\theta}; \ W_{1\theta}; \ W_{{\rm m}\theta}; \ W_{{\rm m}}; \\ \beta_{\rm m}; \ \varepsilon; \ F_{\rm a}; \ F \end{array} $
<b>2:</b> read off: $\rho$	5:	read off:	$p_{\rm at}; g$
<b>3:</b> calculation: $A_1$ ; A	$I_2; Q; m; F_\theta$ <b>6:</b>	calculation:	$V_1; p_1; p_2$

The procedure for solving Problem 3, symbol descriptions are in <u>Appendix 3</u>.

#### **Problem 4:**

Calculate the Euler work and Euler efficiency at the mean radius of the axial stage of the steam turbine and the internal work and efficiency of this stage. The stage has been designed by <u>1D design<sup>1</sup></u> hence it has straight blades. The meridional velocity is constant ( $V_{0a}=V_{2a}$ ). The isentropic gradient of the stage is 21,3 kJ·kg<sup>-1</sup>. The calculated total loss of the stage is 6 kJ·kg<sup>-1</sup>. The parameters of the velocity triangles at the mean radius are:  $V_1=W_2=148,68 \text{ m}\cdot\text{s}^{-1}$ ,  $V_0=V_2=W_1=63,249 \text{ m}\cdot\text{s}^{-1}$ ,  $U_1=U_2=102,1 \text{ m}\cdot\text{s}^{-1}$ . The solution of the problem is shown in <u>Appendix 4</u>.

Force on blade Kaplan turbine

Euler work

Efficiency

1D design

Internal work



(a) cross-section of stage; (b) Euler work along height of blades; (c) energy balance of stage in *h-s* diagram. *h* [J·kg<sup>-1</sup>] enthalpy; *s* [J·kg<sup>-1</sup>·K<sup>-1</sup>] entropy;  $w_{is}$  [J·kg<sup>-1</sup>] internal work of the stage at isentropic expansion (expansion without losses); $w_{Eis}$  [J·kg<sup>-1</sup>] Euler work at flow without losses;  $L_w$  [J·kg<sup>-1</sup>] internal losses of the stage. The index s denotes the total state.

1: entry:	$\Delta h_{\rm is}; L_{\rm w}; V_1; W_2; V_0; V_2; W_1; U_1; U_2$	3:	calculation:	Wi
<b>2:</b> calculation:	W <sub>E</sub>	4:	calculation:	$w_{is}; \eta_E; \eta_i$

The procedure for solving Problem 4, symbol descriptions are in Appendix 4.

#### **Problem 5:**

Calculate the reaction of the axial stage of a steam turbine. If you know the velocity triangle. The solution to the problem is shown in <u>Appendix 5</u>.



The procedure for solving Problem 5, symbol descriptions are in Appendix 5.

#### **Problem 6:**

Determine the reaction of a radial fan with forward curved blades if the stagnation pressure increase in the fan is 135 Pa, the working gas density is 1,2 kg·m<sup>-3</sup>, the blade speed at the outlet of the rotor is 10 m·s<sup>-1</sup> and the blade speed at the inlet of the rotor is 8,7 m·s<sup>-1</sup>. The rotor blade passages are designed for equality of relative velocities ( $W_1=W_2$ ). The solution to the problem is shown in <u>Appendix 6</u>.



Reaction Radial fan

Reaction

Reaction

Francis turbine

1:	entry:	$\Delta p_{\rm s}; \rho; U_2; U_1$	3:	calculation:	$\Delta h_{\rm R}; R$
2:	calculation:	$\Delta h_{ m s}$			

The procedure for solving Problem 6, symbol descriptions are in Appendix 6.

#### **Problem 7:**

Calculate the reaction of the Francis turbine at its mean radius. The radius of the impeller at the inlet is 1 m. The absolute velocity in front of the impeller is  $35 \text{ m} \cdot \text{s}^{-1}$ , behind the impeller is  $12 \text{ m} \cdot \text{s}^{-1}$  (it has no tangential component). The turbine RPM is  $375 \text{ min}^{-1}$ . The angle of absolute velocity is  $20^{\circ}$ . The height difference between the inlet and outlet of the impeller is 0,8 m. The solution to the problem is shown in <u>Appendix 7</u>.



1:	entry:	$r_1; V_1; V_2; N; \alpha_1; \Delta z$	<b>4:</b> derivation:	equation for $\Delta p_{\rm R}$
2:	derivation:	equation for $\Delta p_s$	<b>5:</b> read off:	$g; L_{w,0-2}; L_{w,1-2}$
3:	calculation:	$U_1; V_{10}; w_{\rm E}$	<b>6:</b> calculation:	R

The procedure for solving Problem 7, symbol descriptions are in Appendix 7.

#### **Problem 8:**

Calculate the parameters of the velocity triangle, pressure and reaction at the hub, mean square radius and tip of the Kaplan turbine blade. The required Euler work is 548 J·kg<sup>-1</sup>. The rotor dimensions, RPM, axial velocity at the mean square radius, and pressure behind the rotor are the same as in <u>Problem 3</u>. The absolute velocity at the rotor exit has only the axial direction. Also determine the pressure gradient in front of and behind the turbine rotor. Consider the potential flow of an ideal fluid. The solution to the problem is shown in <u>Appendix 8</u>.



(a) pressure gradient in front of rotor; (b) changes in absolute and relative velocities at investigated radii; (c) effect of change in relative velocities on shape of blade passage, or blade twist; (d) distribution of tangential component of absolute velocity in front of rotor; (e) distribution of pressure in front of rotor; (f) distribution of reaction along blade height.  $\beta$  [°] angle of relative velocity.

Velocity triangle Reaction Kaplan turbine Pressure gradient Twisted blade

1: entry:	$w_{\rm E}; r_{\rm t}; r_{\rm h}; N; V_{\rm a}; V_2; p_2; \rho$	6:	calculation:	$p_{1h}; p_{1m}; p_{1t}$
2: calculation:	$r_{\rm m}; U_{\rm h}; U_{\rm m}; U_{\rm t}; V_{10\rm h};$	7:	calculation:	$\Delta p_{\rm s}; \Delta p_{\rm Rh}; \Delta p_{\rm Rm};$
	$V_{10m}; V_{10t}$			$\Delta p_{\mathrm{Rt}}; R_{\mathrm{h}}; R_{\mathrm{m}}; R_{\mathrm{t}}$
<b>3:</b> calculation:	$V_{1h}; V_{1m}; V_{1t}; \alpha_{1h}; \alpha_{1m}; \alpha_{1t}$	8:	derivation:	equation for grad $p_1$
4: calculation:	$W_{10\mathrm{h}}; W_{10\mathrm{m}}; W_{10\mathrm{t}}; W_{1\mathrm{h}};$	9:	derivation:	equation for $\Delta p_1$
	$W_{1\mathrm{m}}; W_{1\mathrm{t}}; \beta_{1\mathrm{h}}; \beta_{1\mathrm{m}}; \beta_{1\mathrm{t}}$			
<b>5:</b> calculation:	$W_{2h}; W_{2m}; W_{2t}; \beta_{2h}; \beta_{2m};$			
	β2t			

The procedure for solving Problem 8, symbol descriptions are in Appendix 8.

#### **Problem 9:**

The purpose of the spiral casings of radial machines is to discharge or feed the working fluid from/to the blade section. The flow in such a casing has a spiral path. The figure shows a section of a radial fan with backward curved blades and a spiral casing - suggest the dimensions of this spiral casing if there is a bladeless diffuser between it and the rotor. Determine the pressure at the outlet of the bladeless diffuser (between radii  $r_2$  and  $r_3$ ). Prove that when an incompressible fluid flows through a radial duct of constant width b, the spiral path is a logarithmic spiral. Discuss the effect of internal friction in the fluid on the shape of the spiral path. What is the velocity and pressure distribution at the exit of the spiral casing? Consider incompressible potential flow. Discuss the effect of casing width on the radius of the casing. The parameters of the fan are R=0.65;  $r_3=215$  mm;  $r_2=170$  mm;  $r_1=118.5$  mm;  $b_2=101.5$  mm;  $b_1=120$  mm; N=1360 min<sup>-1</sup>. The increase in stagnation pressure in the fan is 500 Pa. The air flow through the fan is 1200 m<sup>3</sup>·h<sup>-1</sup> and its stagnation suction pressure is atmospheric at a density of 1.2 kg·m<sup>-3</sup>. The

solution of the problem and other conclusions are shown in <u>Appendix 9</u>.



(a) velocity triangles;
 (b) velocity profile at outlet of spiral casing;
 (c) pressure profile at outlet of spiral casing. Ψ-spiral absolute velocity trajectory.

Spiral casing Radial fan Logarithmic spiral

1: entry:	$R; r_3; r_2; r_1; b_2; b_1;$	5:	calculation:	$p3s; V_{3\theta}; V_{3r}; V_{3}; p_{3}$
	$\Delta p_{s}; N; Q; p_{1s}; \rho$			
<b>2:</b> derivation:	equation for $r_{\theta}$	6:	proof:	α=const.
<b>3:</b> calculation:	$w_{\rm E}; U_2; V_{20}; C$	7:	discussion:	on effect of friction
4: calculation:	$r_{\theta}$ for selected $\theta$	8:	discussion:	velocity and pressure distribution at casing outlet

The procedure for solving Problem 9, symbol descriptions are in Appendix 9.

#### **Problem 10:**

Design the outlet radius of the bladeless diffuser of a radial compressor, which is drawn in the figure. The stage parameters are:  $V_{20}$ =300 m·s<sup>-1</sup>,  $V_{2r}$ =90 m·s<sup>-1</sup>,  $r_2$ =33 mm,  $p_2$ =200 kPa,  $t_2$ =82,9 °C. The stator pressure rise is 80 kPa. The working gas is air. Find also whether the angle between the absolute velocity in the bladeless diffuser and its tangential component (between radii  $r_2$  and  $r_3$ ) changes. Consider the compressible potential flow. The solution to the problem is shown in Appendix 10.



(a) rotor-bladeless diffuser assembly and inlet and outlet casing; (b) bladeless diffuser section; (c) absolute velocity at the inlet and outlet of the bladeless diffuser.

1: entry:	$V_{2\theta}; V_{2r}; r_2; p_2; \Delta p_{\rm S}; t_2$	4:	solution:	$r_3 \ge m_2 = m_3$
<b>2:</b> read off:	$h_3$ ; $t_3$ from <i>h</i> -s diagram	5:	calculation:	$\alpha_2; \alpha_3$
<b>3:</b> calculation:	$V_3; \rho_3$	6:	comapare:	$\alpha_2$ vs $\alpha_3$

The procedure for solving Problem 10, symbol descriptions are in Appendix 10.

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